



## TECHNICAL NOTES

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|-----------------------------|--|
| Vintage:                    | 2009   |
| Varietal:                   | Pinot Noir   |
| Appellation:                | Sta. Rita Hills  |
| Grower/Ranch:               | Fiddlestix 80%, Rio Vista 20%  |
| Produced and Bottled by:    | Rusack Vineyards, Solvang California   |
| Special Designations:       | <i>Reserve</i>   |
| Bottling Date:              | August 20, 2010  |
| Cases Produced:             | 318  |
| Bottle Size:                | 750ml  |
| Retail Price:               | \$40.00 per bottle   |
| Release Date:               | Winter 2011  |
| Winemakers Tasting Notes:   | Santa Rita Hills has quickly become a Santa Barbara County favorite location for Pinot Noir vineyards. Our 2009 Pinot Noir is a classic example of the ultra premium quality that this area can produce. The wine has seductive aroma qualities of bright red cherries, red raspberries and cola. The flavors of black cherry, cinnamon, combined with velvety tannins complete this elegant offering. |
| Optimum Storage Conditions: | Constant temperature, 55-58° F, darkness.  |
| Aging Potential:            | To enjoy young fruit aromas, consume within 1 to 3 years of bottling date. For extended aging under ideal conditions, consume within 3-7 years of bottling date.   |
| Fermentation:               | Fermented in 1 ton macro bins.   |
| Aging:                      | 100% French oak (33% new) for 10 months. Unfiltered.   |
| Bottle Analysis:            | Alcohol: 14.3%<br>pH: 3.55<br>TA: 0.608 g/100 ml   |

## RUSACK VINEYARDS

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